

## TECHNICAL DATA SHEET

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Name of product:

### EFAMetal Special Enamel 0220

<b>Type of product:</b>	Matt paint based on polyvinyl butyral and phenol resin.		
<b>Application:</b>	Metal coating, where fast drying and anti-corrosive treatment is required in a single application. For outdoor use, it is recommended to apply 2 layers. For an additional corrosion protection is recommended to prime with EFAMetal Shopprimer 0200 at first.		
<b>Properties:</b>	Fast-drying, anti-corrosive and heat resistant. EFAMetal Special Enamel appears as matt to max. gloss of 10 and is found in black and silver metallic.		
<b>Solids:</b>	31 weight %	22 vol. %	
<b>Pre-treatment:</b>	Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.		
<b>Application:</b>			
<b>Method:</b>	<b>Recommended viscosity:</b>	<b>Thinner:</b>	
Conventional spraying	20 - 25 sec. DIN-cup 4 mm	0700-68013	
<b>Drying:</b>			
	<b>Drying time</b>	<b>Film thickness - dry</b>	
Dust dry	15 minutes 20 °C	15 - 25 µm	
Dry to touch	15 minutes 20 °C	15 - 25 µm	
<b>Recommended coating thickness:</b>	Wet film: 70 µm	Dry film: 15 µm	
<b>Coverage:</b>	Theoretical: 15 m <sup>2</sup> /ltr.		
<b>Storage:</b>	Store cool and dry		
<b>Shelf-life:</b>	12 Months in an unopened container		
<b>Note:</b>	EFAMetal Special Enamel series 0220 is heat resistant up to 400° C. However, yellowing may occur, except with black no. 72041.		

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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