

TECHNICAL DATA SHEET**en**

Name of product:

Efaterm Laquer 0303

Type of product:	Oven-curing alkyd-, melamine- and polyester-based laquer.
Application:	Coating of steel, light alloys, brass, copper e.g. Lamps, signs, equipment parts, etc
Properties:	Surface dries quickly to avoid pollution by dust . Excellent hardness and exceptional adhesion. Chemical resistant, lightfast and retains its gloss when used outdoors. The corrosion resistance depends on the nature of the substrate. Does not yellow with overcuring. Low curingtemperature.
Solids:	56 weight % 47 vol. %
Pre-treatment:	Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.

Application:

Method:	Recommended viscosity:	Thinner:
Conventional spraying	25-30 sec. DIN-cup 4 mm	0600-16103

Drying:

	Drying time	Film thickness - dry
Flash off	10 minutes 20 °C	30 - 50 µm
Oven curing	10 minutes 120 °C	30 - 50 µm

Recommended coating thickness:	Wet film: 65 µm Dry film: 30 µm
Coverage:	Theoretical: 16 m ² /ltr.
Storage:	Store cool and dry
Shelf-life:	6 Months in an unopened container

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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