

**TECHNICAL DATA SHEET****en**

Name of product:

**Acrylic Enamel 0219**

|                         |   |
|-------------------------|---|
| <b>Type of product:</b> | Paint based on acrylic binder.  |
| <b>Application:</b>     | Coating of primed steel and plastic.  |
| <b>Properties:</b>      | Very fast drying and easy multi-layer painting. Used for interior substrates. Robust surface. |

|                |             |           |
|----------------|-------------|-----------|
| <b>Solids:</b> | 43 weight % | 37 vol. % |
|----------------|-------------|-----------|

|                       |  |
|-----------------------|--|
| <b>Pre-treatment:</b> | Steel: The base must be carefully cleaned to remove oil, grease and dirt contaminants and then primed with, for example, Machine Primer series 0102. Plastic: The surface must be cleaned of grease, dust, and mold releas |
|-----------------------|--|

**Application:**

| <b>Method:</b>        | <b>Recommended viscosity:</b> | <b>Thinner:</b> |
|-----------------------|-------------------------------|-----------------|
| Airless/Airmix        | 40-45 sec. DIN-cup 4 mm       | 0700-68063      |
| Conventional spraying | 20-25 sec. DIN-cup 4 mm       | 0700-68063      |
| Conventional spraying | 20-25 sec. DIN-cup 4 mm       | 0700-68013      |

**Drying:**

|              | <b>Drying time</b> | <b>Film thickness - dry</b> |
|--------------|--------------------|-----------------------------|
| Dust dry     | 5 minutes 20 °C    | 20 - 30 µm                  |
| Dry to touch | 15 minutes 20 °C   | 20 - 30 µm                  |

|                                       |                 |                 |
|---------------------------------------|-----------------|-----------------|
| <b>Recommended coating thickness:</b> | Wet film: 60 µm | Dry film: 25 µm |
|---------------------------------------|-----------------|-----------------|

|                  |                                      |
|------------------|--------------------------------------|
| <b>Coverage:</b> | Theoretical: 17 m <sup>2</sup> /ltr. |
|------------------|--------------------------------------|

|                 |                    |
|-----------------|--------------------|
| <b>Storage:</b> | Store cool and dry |
|-----------------|--------------------|

|                    |                                    |
|--------------------|------------------------------------|
| <b>Shelf-life:</b> | 12 Months in an unopened container |
|--------------------|------------------------------------|

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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